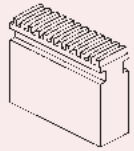


Scroll Jaws Soft & Hard

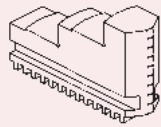
Page



Soft Scroll Jaws

- For manual chucks

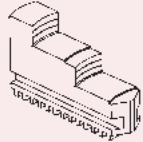
130 - 132



Hard Inside Jaws

- For manual chucks

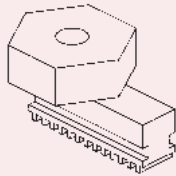
130 - 132



Hard Outside Jaws

- For manual chucks

130 - 132



Indexahex System

- For manual chucks

133

	Soft Scroll Jaws	Hard Inside Jaws	Hard Outside Jaws	Indexahex System
	Page	Page	Page	Page
EMCO	131			
PRATT BURNERD	130, 132	130, 132	130, 132	133
RÖHM	131	131	131	
RÖHM	131	131	131	
SAMCHULLY	131	131	131	
T de G	131	131	131	
TOOLMEX-BISON	130	130	130	133

Scroll Jaws
Soft & Hard

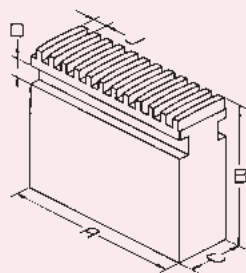
THAME WORKHOLDING

Field End, Thame Road, Long Crendon, Aylesbury, Bucks, HP18 9EJ England
 Telephone: + 44 (0)1844 208050 Fax: + 44 (0)1844 201699
 E-mail: sales@thameworkholding.com Web: www.thameworkholding.com

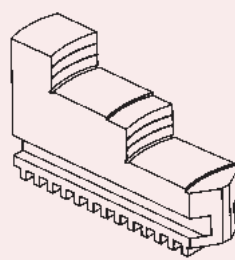
Scroll Jaws Soft and Hard

For Manual Scroll Chucks

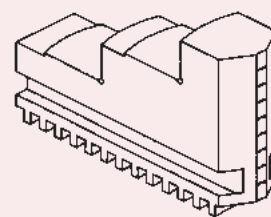
Material: Steel
 • Soft Jaws 080M15



SOFT



HARD OUTSIDE



HARD INSIDE

To suit • Bison & Toolmex 3500, 3700 Scroll Chucks

CHUCK Ø	A	B	C	D	J	WEIGHT Kg/Set	THAME PART No.		
							SOFT JAWS	HARD INSIDE JAWS	HARD OUTSIDE JAWS
80	32	35	11	6	4	0.3	EN08		
100	42	35	15	6	6	0.5	EN10		
125	51	38	20	8	7	0.8	EN 13		
160	70	51	20	8	8	1.3	EN 16		
200	85	57	25	10	8	2.5	EN 20		
250	105	70	28	12	9	4.2	EN 25		
315	127	76	32	12	10	6.3	EN32		
400	145	90	36	14	12	9.0	EN40		

AVAILABLE ON REQUEST

To suit • Pratt Burnerd Standard & Super Precision Metric Scroll Chucks

CHUCK Ø	A	B	C	D	J	WEIGHT Kg/Set	THAME PART No.		
							SOFT JAWS	HARD INSIDE JAWS	HARD OUTSIDE JAWS
80	37	40	10	5	6	0.3	EK 08	EF 08	EG08
100	42	35	14	7	6	0.4	EK 10	EF 10	EG 10
125	53	38	16	7	6	0.7	EK 13	EF 13	EG 13
160	68	45	18	7	6	1.2	EK 16	EF 16	EG 16
200	78	50	22	8	8	2.0	EK 20	EF 20	EG20
250	100	70	25	8	8	3.8	EK 25	EF 25	EG25
315	124	75	32	12	10	6.3	EK 32	EF 32	EG32
400	154	89	32	12	12	9.5	EK 40	EF 40	EG40
500	190	100	42	15	12	18.7	EK50	EF50	EG50

To suit • Pratt All Steel (Type 78) 3 & 4 Jaw Chucks

CHUCK Ø	A	B	C	D	J	WEIGHT Kg/Set	THAME PART No.		
							SOFT JAWS	HARD INSIDE JAWS	HARD OUTSIDE JAWS
230	89	70	25.40	9.52	8.46	3.4	ELL		NOT AVAILABLE
310	108	76	30.15	11.43	8.46	5.3	ELO		AVAILABLE

For 80, 100, 160, 190, 270 & 400mm Chucks please use range above which are interchangeable.

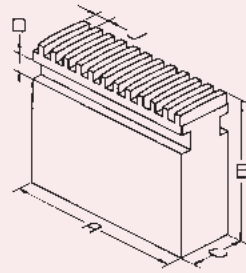
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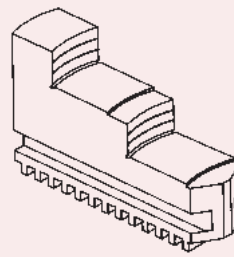
Scroll Jaws Soft and Hard

For Manual Scroll Chucks

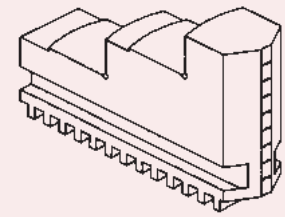
- Material: Steel
 • Soft Jaws 080M15



SOFT



HARD OUTSIDE



HARD INSIDE

To suit • Emco Forte, Super & Ultra Scroll Chucks

CHUCK Ø	A	B	C	D	J	WEIGHT Kg/Set	THAME PART No.		
							SOFT JAWS	HARD INSIDE JAWS	HARD OUTSIDE JAWS
160	66	51	19.8	8.4	8	1.5	EP 16	NOT AVAILABLE	
200/230	82	70	26.0	10.0	8	3.0	EP 20		
250	100	70	25.8	10.4	10	4.0	EP 25		
315/400	120	80	32.0	12.0	10	7.0	EP 32		

To suit • Röhms ZS & ZG Scroll Chucks

CHUCK Ø	A	B	C	D	J	WEIGHT Kg/Set	THAME PART No.		
							SOFT JAWS	HARD INSIDE JAWS	HARD OUTSIDE JAWS
125	52	40	18	7	6	0.9	EH12	AVAILABLE ON REQUEST	
140/160	61	51	18	7	8	1.1	EH 16		
200	69	57	20	8	8	1.6	EH 20		
250	90	70	24	10	10	3.0	EH 25		
315/350/400	130	76	34	15	10	7.2	EH 32		

Scroll Jaws
Soft & Hard

To suit • Samchully Scroll Chucks

CHUCK Ø	A	B	C	D	J	WEIGHT Kg/Set	THAME PART No.		
							SOFT JAWS	HARD INSIDE JAWS	HARD OUTSIDE JAWS
165	65	50.8	19	8.17	7.26	1.4	EB 16	AVAILABLE ON REQUEST	
190	75	65	22	9.74	8.46	2.3	EB 16		
230	85	64.7	24	11.4	8.46	2.8	EB 23		
270	100	70	28	11.4	8.46	4.0	EB 27		
310	110	80	30	16.14	10.16	5.8	EB 31		

To suit • T De G Scroll Chucks

CHUCK Ø	A	B	C	D	J	WEIGHT Kg/Set	THAME PART No.		
							SOFT JAWS	HARD INSIDE JAWS	HARD OUTSIDE JAWS
85	34	25	12	5.0	4	0.3	FS 08	AVAILABLE ON REQUEST	
110	47	32	15	6.5	5	0.4	FS 10		
135	56	45	18	8.0	6	1.0	FS 14		
160	67	51	22	9.0	7	1.4	FS 16		
200	77	57	25	10.5	8	2.6	FS 20		
250	95	64	32	12.5	10	4.6	FS 25		
315	115	76	40	14.0	12	8.2	FS 32		
400	140	89	40	14.0	12	11.8	FS 40		

THAME WORKHOLDING

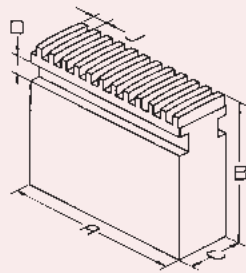
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Scroll Jaws Soft and Hard

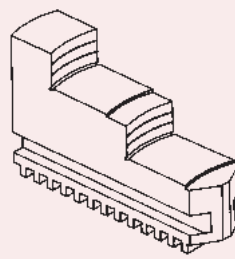
For Manual Scroll Chucks

Material: Steel

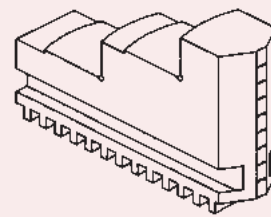
- Soft Jaws 080M15



SOFT



HARD OUTSIDE



HARD INSIDE

To suit • Pratt Burnerd Standard, Super Precision & Griptru Imperial Scroll Chucks

CHUCK Ø	A	B	C	D	J	WEIGHT Kg/Set	THAME PART No.		
							SOFT JAWS	HARD INSIDE JAWS	HARD OUTSIDE JAWS
80	32	32	9.40	4.85	4.24	0.2	EJB		
100	41	35	14.10	4.85	5.08	0.4	EJC		
125	51	40	15.75	8.03	6.35	0.5	EJE		
160	70	44	18.79	8.03	6.35	1.2	EJG		
200	76	57	20.62	9.53	8.46	1.9	EJJ		
250	102	70	25.40	11.10	8.46	3.8	EJM		
315	114	70	28.19	12.88	8.46	4.7	EJP		
380	127	76	30.15	11.43	10.16	6.2	EJQ		
460/535/610	146	90	38.10	14.30	12.70	10.6	EJR		

NOT AVAILABLE
CHUCKS OBSOLETE

To suit • Pratt/Hardinge Chucks

CHUCK Ø	A	B	C	D	J	WEIGHT Kg/Set	THAME PART No.		
							SOFT JAWS	HARD INSIDE JAWS	HARD OUTSIDE JAWS
125	44	35	14.10	4.85	6.35	0.4	ELF		

NOT AVAILABLE

To suit • Pratt Old Type Chucks

CHUCK Ø	A	B	C	D	J	WEIGHT Kg/Set	THAME PART No.		
							SOFT JAWS	HARD INSIDE JAWS	HARD OUTSIDE JAWS
150	63	44	18.39	8.03	8.46	1.11	ELH		

NOT AVAILABLE

For 190 to 400mm Chucks please use all steel range above which are interchangeable.

To suit • Burnerd Scroll Chucks

CHUCK Ø	A	B	C	D	J	WEIGHT Kg/Set	THAME PART No.		
							SOFT JAWS	HARD INSIDE JAWS	HARD OUTSIDE JAWS
190/200/230	76	57	25.02	9.70	8.46	2.4	ELI		
270/305	102	76	31.37	12.88	8.46	5.2	ELN		

NOT
AVAILABLE

For 80, 100, 125 & 160mm Chucks please use standard range above which are interchangeable.

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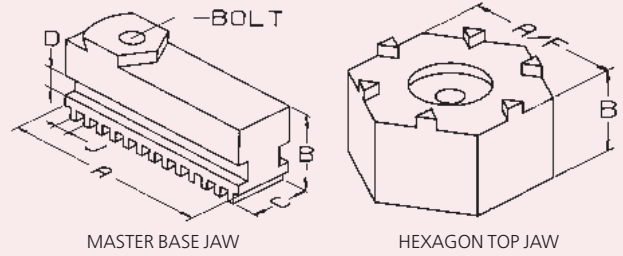
Scroll Jaw Indexahex System

Suitable for Manual Scroll Chucks

Master Base Jaws

Material: Steel

- Soft Jaws 080M15



MASTER BASE JAW

HEXAGON TOP JAW

To suit • Pratt Burnerd 3 Jaw Standard & Super Precision Metric Scroll Chucks

THAME PART No.	C	D	J	WEIGHT Kg/Set	CHUCK Ø	TAKE HEXAGON TOP JAW TYPE
FR 16	18	7	6	0.8	160	FQ 13
FR 20	22	8	8	1.1	200	FQ20
FR 25	25	8	8	1.7	250	FQ20
FR 32	32	12	10	2.7	315	FQ32

To suit • Bison & Toolmex 3500, 3700 Scroll Chucks

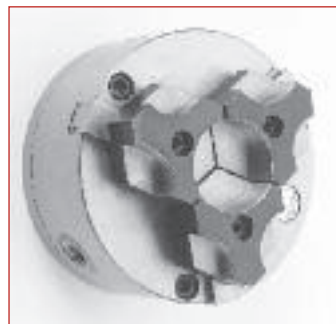
THAME PART No.	C	D	J	WEIGHT Kg/Set	CHUCK Ø	TAKE HEXAGON TOP JAW TYPE
FP16	20	8	8	1.0	160	FQ 13
FP20	25	10	8	1.3	200	FQ20
FP25	28	12	9	1.9	250	FQ25
FP32	32	12	10	2.7	315	FQ32

To suit • Pratt Burnerd 3 Jaw Standard, Super Precision & Griptru Imperial Scroll Chucks

THAME PART No.	C	D	J	WEIGHT Kg/Set	CHUCK Ø	TAKE HEXAGON TOP JAW TYPE
FO 13	15.75	8.03	6.35	0.5	125	FQ 13
FO 16	18.79	8.03	6.35	0.8	160	FQ 16
FO 20	20.62	9.53	8.46	1.0	200	FQ20
FO 25	25.40	11.10	8.46	1.8	250	FQ25
FO 32	28.19	12.88	8.46	2.2	315	FQ32

• Hexagon Top Jaws

THAME PART No.	A/F	B	WEIGHT Kg/Set
FQ 13	40	25	0.8
FQ 16	60	30	1.8
FQ20	60	35	2.0
FQ25	80	40	4.3
FQ32	80	45	5.1



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